Work Ord February-01-13			746		*967	746*						Page 1
Item ID: Revision ID: Item Name:	D3907- Bushing				Accept	*N900	040	100)*	Setup Star	1/1	S1* S2*
Start Date: Required Date Reference:	2/01/13 : 2/08/13		Start Qty: 40.00 Req'd Qty: 40.00	-+		Cust Item II Customer:) :				IN	5 /
Approvals:	Proces QC:			Date: <u>/3 -02 -</u> C			te:			Run Star Sto	1/1	R1* R2*
Sequence ID/ Work Center I	D		Operation Description		Set Up/ Run Hours	Tool ID	Tool#	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr		Revi	sion Nbr									
D3907		A										
100					0.00							
100 Hardinge Hardinge CNC Lath	ne Small		Memo Machine as & Dwg D3	s per Folio FA823 907	0.00	S\$ 13-02	2-07		40	Ø	-	
			Dwg Rev:_ folio Rev:_ Deburr	A N/A	·							
110			QC2- Inspect parts off r	nachine FAI/FAIB	0.00							
110 QC Quality Control			Memo		0.00	ff13-02-	07		40	Ø	-	

Quality Control

Page 2

February-01-13 8:33:29 AM Item ID: D3907-1 Accept *N900040100* Setup Start **Revision ID:** Item Name: Bushing Start Date: 2/01/13 **Start Qty: 40.00** *40* Cust Item ID: Required Date: 2/08/13 Req'd Qty: 40.00 **Customer:** Reference: Run Approvals: **Process Plan:** Tooling: Date: Date: Stop Date:_____ QC: SPC (Y/N): Date: Sequence ID/ Operation Set Up/ Tool ID Tool # Plan Accept Reject Reject Work Center ID Description **Run Hours** Qty Code Qty Number Stamp 120 QC8- Inspect parts - second check 0.00 *120* 13-2-4 OC 0.00 Memo Quality Control Identify as per dwg & Stock Location: WA 7 130 Cpl 13.2.19 *120* Packaging 0.00 Memo Packaging *****STOCK IN BASKET CELL***** 140 QC21- Final Inspection - Work Order Release 0.00 *140* QC Memo 0.00

17/2/2000

Picklist Print

February-01-13 8:33:33 AM

Work Order ID: 96746

Parent Item:

D3907-1

Parent Item Name: Bushing

96746 *D3907-1*

Start Date: 2/01/13

Required Date: 2/08/13

Start Qty: 40.00

Required Qty: 40.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304R0.375		Purchased	No			100	f	85.3580	0.03	1.2			-
M304R0 3	375								**	1.333		S\$ 13	-02-07

Location	Loc Qty	Loc Code	
MAT029	85.358		
119346	2.328		
120204	5.442		
121380	3.846		
123294	73.742		1.3331

Page 1

DART AEROSPACE LTD	Work Order: 9678	6
Description: Bushing	Part Number: D3907-	.1
Inspection Dwg: D3907 Rev: A	Page 1 c	of 1

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.375	+/-0.010	<i>375</i>	1		5408	Vein
0.25	+/-0.030	.252	✓			
0.059	+/-0.010	.059	1			
Ø0.257	+0.006/-0.001	.375 .252 .057 .257	<i></i>		V	
1						
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<u> </u>						
			Ĺ	A _		
				100 J		

Measured by:	1	Audited by:	\$ 69 /	Preliminary Approval:	
Date:	13-02-07	Date:	13-2-7	Date:	

Rev	Date	Change	Revised by	Approved
Α	09.05.20	New Issue	KJ	
В	10.06.07	Tolerance for dimension Ø0.375 revised	KJ der	177

D D 17PY OTW A PING JULEO COPY J. LINDMENT SOTICE 96746_MLJ 13-02-01 0.25 0.059 Ø0.375 REF Ø0.257 **D3907-1 BUSHING SECTION A-A**C5-1 В NOTES: 1) MATERIAL: AISI 304/316 STAINLESS STEEL ROD REF DART SPEC M304R A NEW ISSUE AJ\$ 09.03.11 REV. OR: AISI 304/316 STAINLESS STEEL BAR DESCRIPTION BY DATE REF DART SPEC M304B DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DESIGN DRAWN 2) FINISH: NONE CHECKED DRAWING NO. 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED REV. A D3907 4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX MFG. APPR. SHEET 1 OF 1 APPROVED SCALE 6) IDENTIFICATION: N/A DE APPR. BUSHING (BASKET REPAIR) NTS 7) WEIGHT: N/A COPYRIGHT © 2009 BY DART AEROSPACE LTD

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